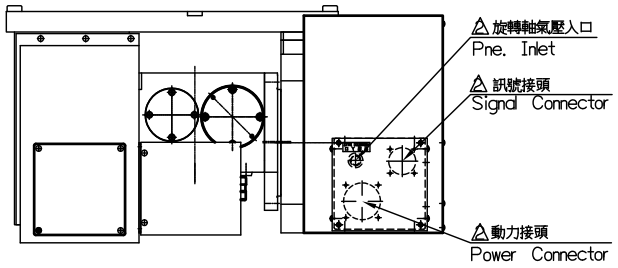
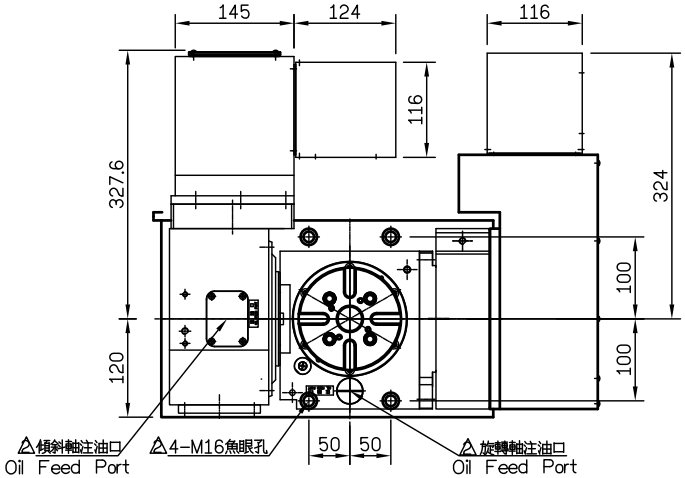
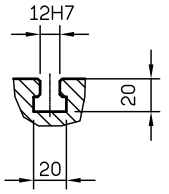
旋台直徑 Worktable diameter		Ø125 mm	
中心孔直徑 Center bore diameter		Ø30H7	
工作台高度 Height of table		230 mm	
中心高度 Height of center		160 mm	
工作台T型槽寬度 Width of T-slot		12H7 mm	
最大工件負載 MAX. loading capacity		50kg(In horizontal)/30kg(In tilt)	
軸向 Axis		旋轉軸 Rotary	傾斜軸 Tilt
伺服馬達型式 (選配) Servo motor	FANUC	A2I/B4IS	A4I/B8IS
	MISTUBISHI	HF75T	HF54T
	YASKAWA	SGMAH08A	SGMGH09A
齒數比 Transmission ratio		1:90	1:90
最高迴轉數 MAX. table speed		44.4 rpm	44.4 rpm
最小設定單位 Resolution		0.001°	
分度精度(光學尺) Indexing accuracy		40"	60"
重覆精度 Repeatability		6"	8"
可傾斜角度 Tilting angle range		+40° ~ -120°	
剎車鎖緊力 Clamping torque		8.5 Kg-m	18 Kg-m
容許切削扭矩 Allowable cutting torque		8 Kg-m	
氣壓剎車源 Pne pressure		5 Kg/cm^2	

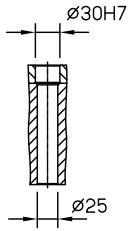
客戶確認用章 Customer confirmation	
核准 Approbation	審核 Audit



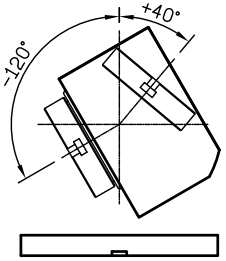




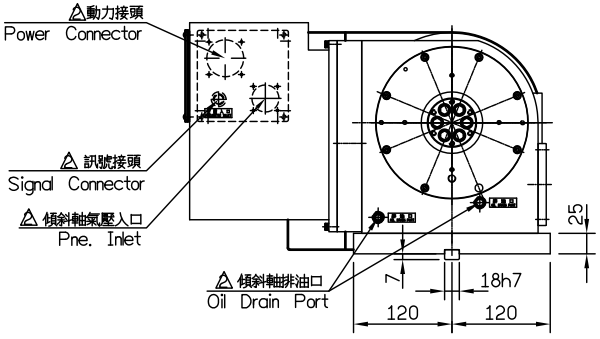
T型溝詳圖1:2
Width of T-Slot



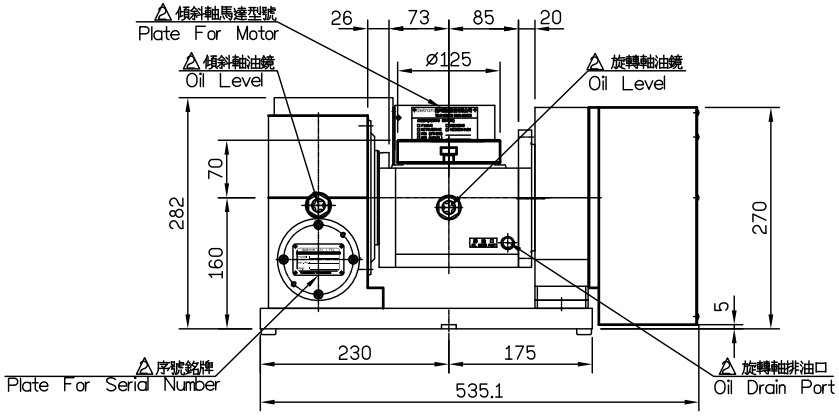
旋轉軸中心孔尺寸
Center-hole Diameter

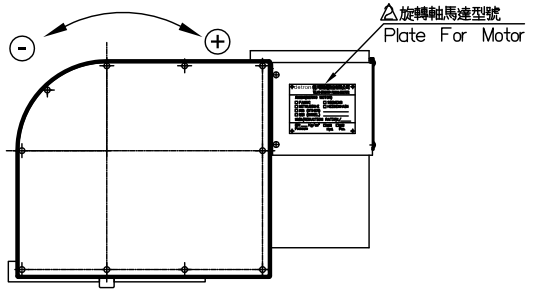


工作台最大傾斜角度示意 View-A
A View Tilting Angle Range



View A





ITEM	DATE	ITEM DESCRIPTION
△	16-05-11	新增視圖,標註更新,加入英文

detron

比例 SCALE	機型 MODEL	材質 MATERIAL	名 稱 TITLE	料 號 PART NO.
1=7	GF125P		五軸加工機	GF125P-A02
角法 SKIAGRAPHY	用量 UNIT	備註 REMARKS	核 準 / 審 圖 / 繪 圖	
	1/台			SHEET 1 OF 1 A3